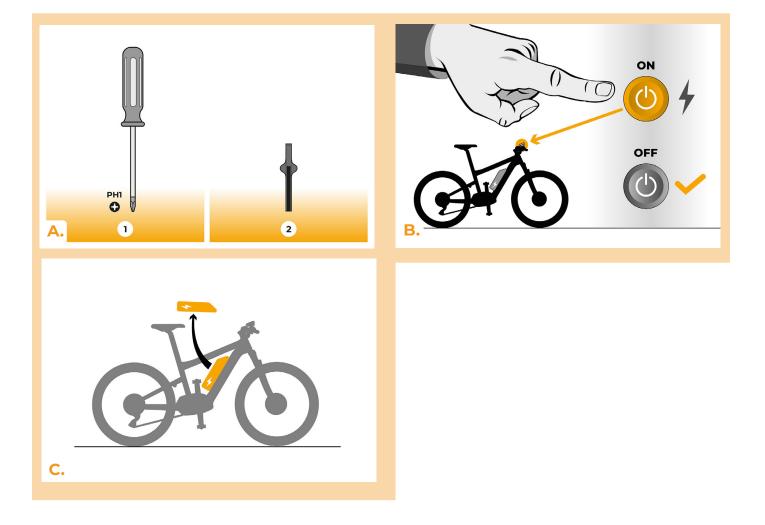


SpeedBox 1.2 for Shimano

STEP 1: Preparation for installaion

- A. Prepare the following tools:
 - 1. Phillips screwdriver PH1
 - 2. Connector manipulation tool (included in the SpeedBox package)
- B. Turn off the e-bike.
- C. Remove the battery from the e-bike according to the manufacturer's manual.

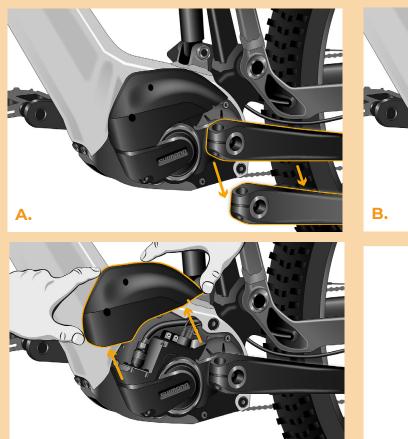


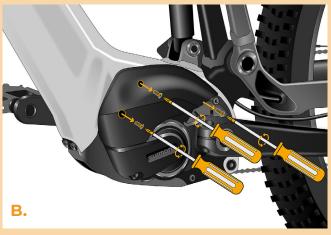


STEP 2: Crank removal

- A. If the crank interferes with the removal of the plastic motor cover, it must be dismantled according to the manufacturer's manual.
- B. Unscrew the screws holding the motor cover with the Phillips screwdriver PH1.
- C. Remove the motor cover.

С.

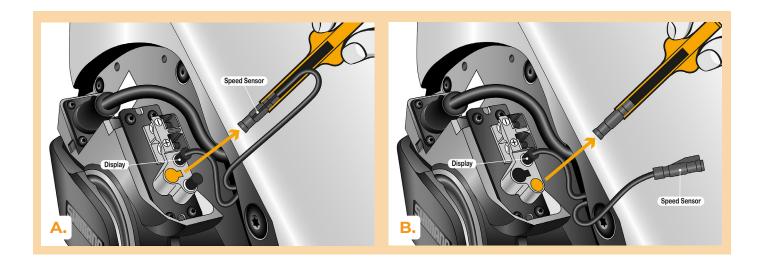






STEP 3: Disconnecting the connectors from the motor

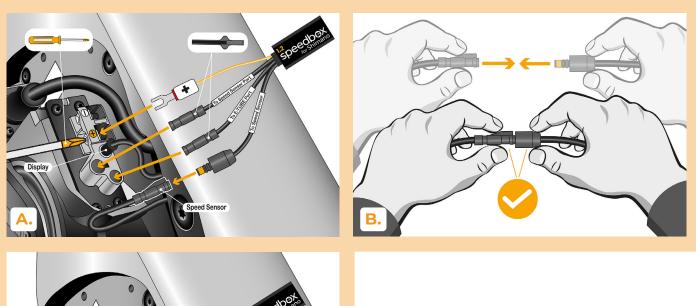
- A. Using the connector manipulation tool, unplug the speed sensor connector from the motor. The connector can be distinguished from the others by a lock.
- B. Unplug the dummy plug from the empty motor port (E-Tube Port) in the same manner.

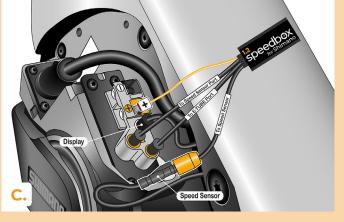




STEP 4: SpeedBox tuning installation

- A. Using the connector manipulation tool, plug SpeedBox into the disconnected connectors (step 3).
- B. Make sure that the locks on the connectors are seated properly, you should hear a click.
- C. Before assembling the motor, check the correct wiring as shown in the figure.



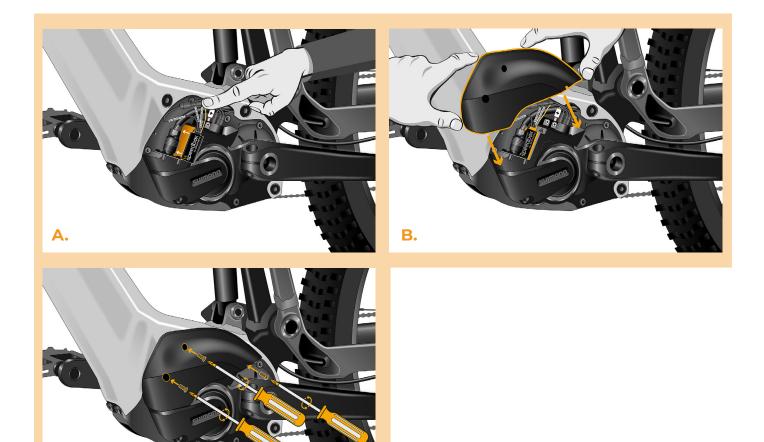




STEP 5: Motor placing

C.

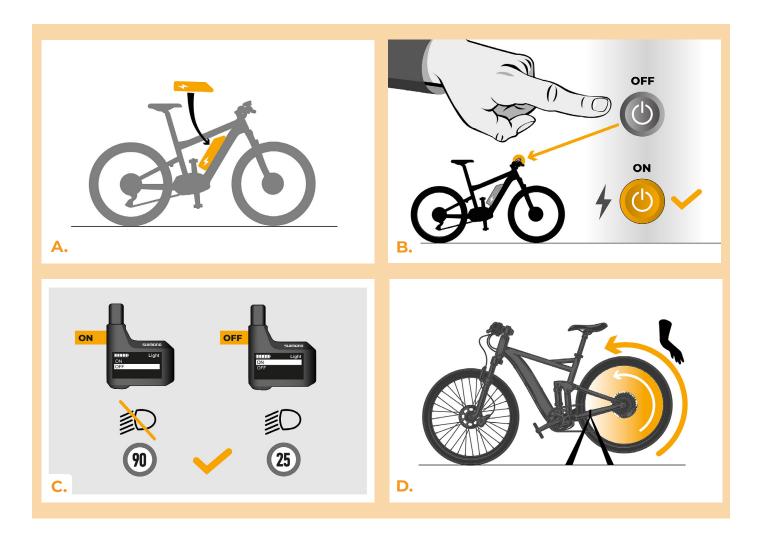
- A. Place the connectors and wiring leading from the motor back into the free space in the e-bike frame.
- B. Place the motor cover back to its original position.
- C. Using the Phillips screwdriver PH1, attach the motor cover with screws. If the crank was removed in Step 2, install it back.





STEP 6: Tuning function check

- A. Place the battery back into the e-bike.
- B. Turn the e-bike on.
- C. SpeedBox is activated and the speed limiter is deactivated. If you have the lights function activated, you can switch off tuning by switching on the lights.
- D. Spin the rear wheel and make sure the rear wheel speed is shown on the e-bike display.







www.speedbox-tuning.com

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