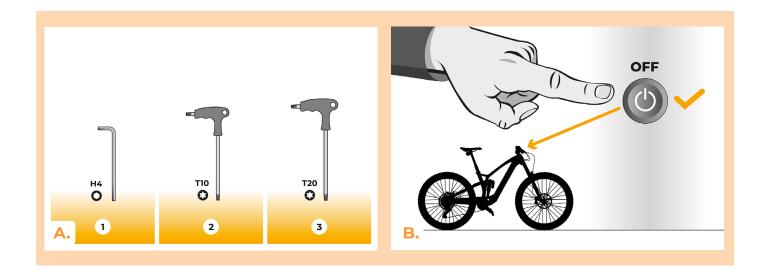


SpeedBox 3.1 for TQ

STEP 1: Preparation for installation

- A. Prepare the following tools (tools may vary depending on the type of e-bike):
 - 1. Hex key H4
 - 2. Torx screwdriver T10
 - 3. Torx screwdriver T20
- B. Turn off the e-bike.

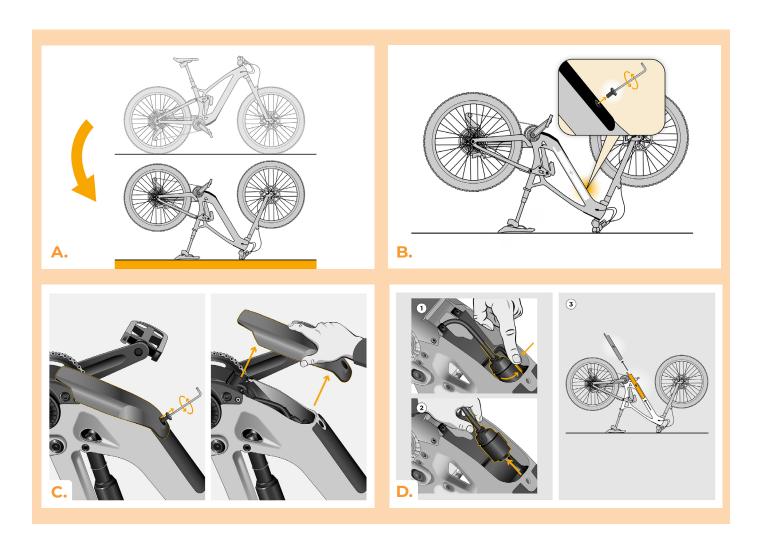




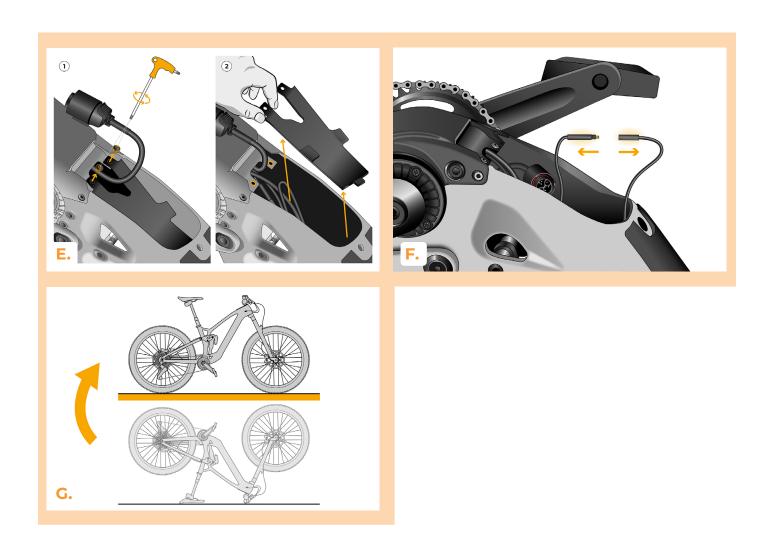
STEP 2: Disassembly of the e-bike frame

Motor cover disassembly may vary depending on the e-bike's design.

- A. Turn the e-bike upside down so the motor faces upward.
- B. Unscrew the battery safety bolt from the frame using the H4 Hex key.
- C. Unscrew and remove the motor cover from the e-bike frame using the H4 Hex key.
- D. Disconnect the battery from the power supply and then remove it from the e-bike frame.
- E. Unscrew and remove the inner motor connector cover using the T20 Torx screwdriver. Rozpojte konektor kabelu snímače otáček.
- F. Disconnect the speed sensor cable connector.
- Turn the e-bike back onto its tires.



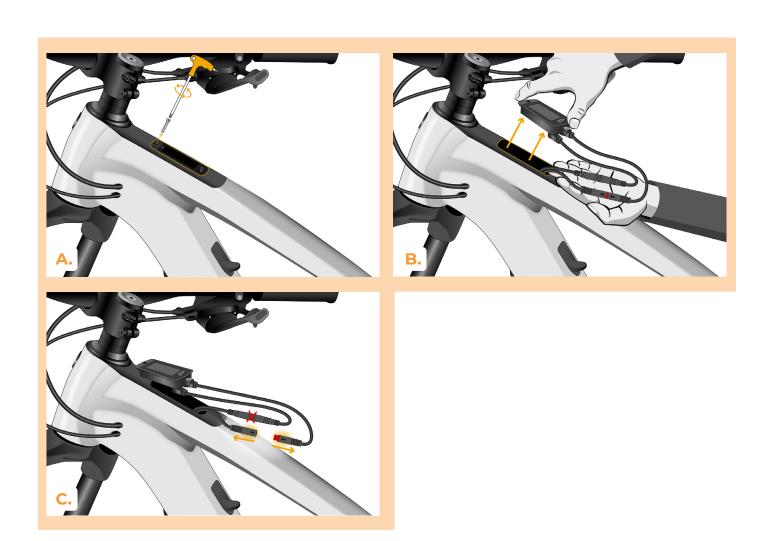






STEP 3: Disassembly of TQ Display

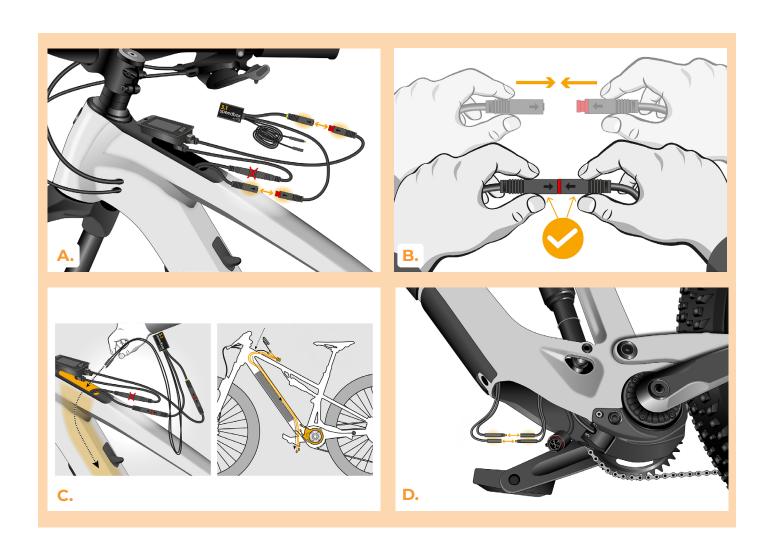
- A. Unscrew the TQ display from the e-bike frame using the T10 Torx screwdriver.
- B. Pull the TQ display out of the e-bike frame together with the connectors.
- C. Disconnect the cable connector leading to the motor.





STEP 4: SpeedBox tuning installation

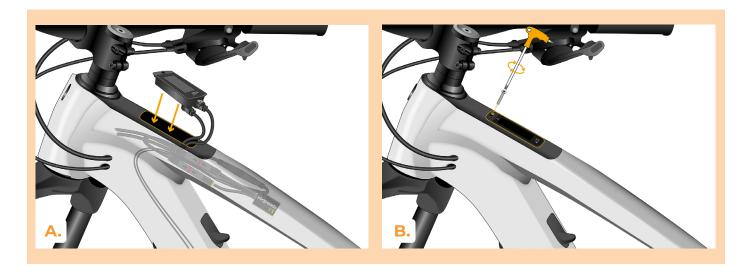
- A. Connect the SpeedBox Tuning device to the disconnected connectors between the TQ display and the motor cable (step 3).
- B. Make sure the connector locks fit properly into each other.
- C. Now route the two long cables through the e-bike frame via the TQ display opening down to the motor.
- D. Connect the cables to the disconnected speed sensor connectors.





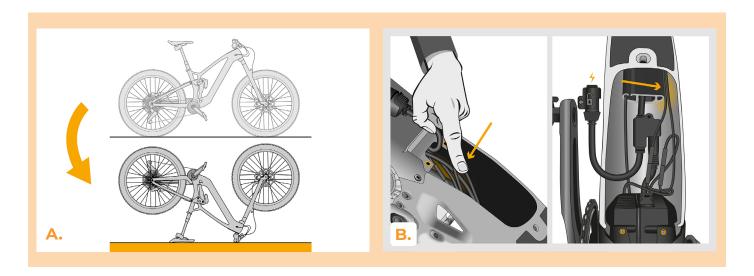
STEP 5: Installation of TQ Display

- A. Insert the TQ display back into the e-bike frame together with the SpeedBox device
- B. Pomocí torx šroubováku T10 jej opět přišroubujte do rámu elektrokola.



STEP 6: Reinstallation of the motor and battery cover on the e-bike

- A. Turn the bike upside down.
- B. Place the cables back into the motor compartment. Make sure the speed sensor cables do not obstruct the insertion of the battery.





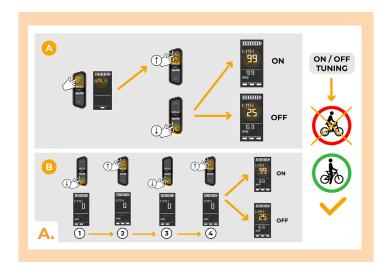
- C. Reinstall the motor connector cover and screw it in using the T20 Torx screwdriver.
- D. Insert the battery into the bike frame and connect the power connector.
- E. Slightly pull out the battery so that the threaded holes overlap and it can be secured with a screw.
- F. Now reinstall the motor cover on the e-bike frame and screw it in using the H4 Hex key.
- G. Turn the e-bike back onto its tires.
- H. Check the functionality of the SpeedBox Tuning device.





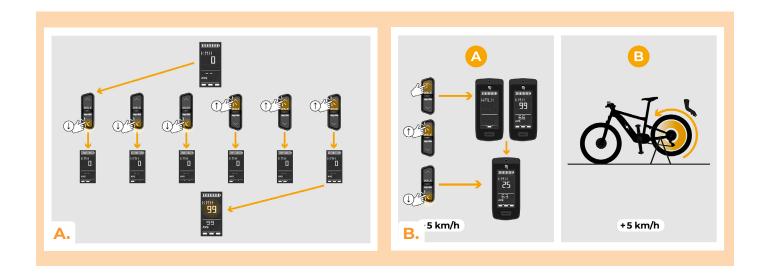
STEP 7: Tuning function check

A. Activation and deactivation of the SpeedBox device is done by briefly activating the WALK function and changing the modes: + - + - (↑↓↑↓). Note: Always activate/deactivate the tuning before riding, not during the ride.



STEP 8: Setting the speed limit

- A. Set the maximum pedal-assist speed by changing the modes: High Mid Eco Off Eco Mid High (↓↓↓↑↑↑). The current speed limit will then be displayed on the screen.
- B. Set the maximum pedal-assist speed by briefly activating the WALK function or by turning the rear wheel 360°. The last displayed limit will be saved after five seconds of inactivity.







www.speedbox-tuning.com

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