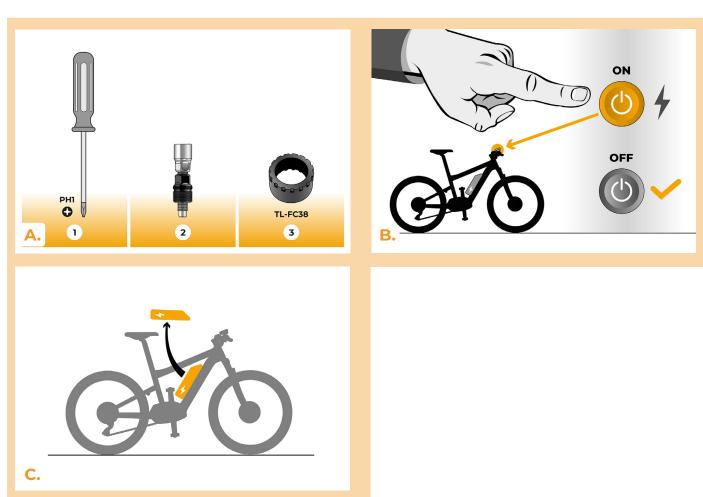


SpeedBox 1.0 for Shimano E6000

STEP 1: Preparation for installation

(tools may vary depending on the type of e-bike)

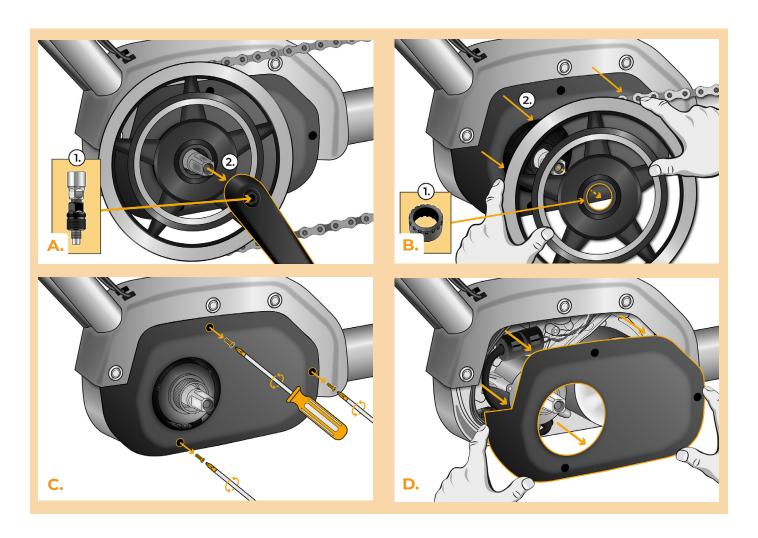
- A. Prepare the following tools:
 - 1. Phillips screwdriver PH1
 - 2. Crank puller
 - 3. Adapter Removal Tool TL-FC38
- B. Turn off the e-bike.
- C. Remove the battery from the e-bike according to the manufacturer's manual.





STEP 2: Cover removal

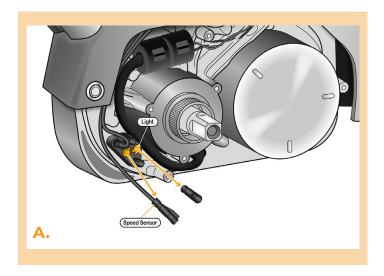
- A. Using the crank puller, remove the crank according to the manufacturer's instructions to access the chainring.
- B. Using the adapter removal tool TL-FC38, remove the chainring together with the chain from the motor axle.
- C. Unscrew the screws holding the motor cover with the Phillips screwdriver PH1.
- D. Remove the motor cover.





STEP 3: Disconnecting the connectors from the motor

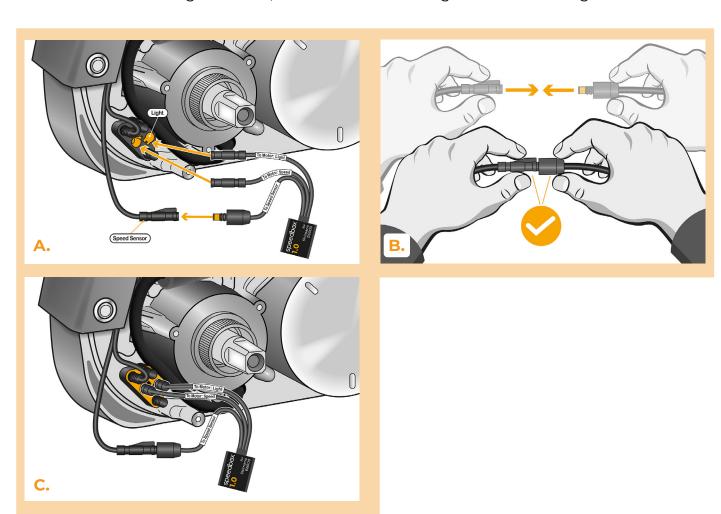
A. Unplug the speed sensor connector from the motor. The connector can be distinguished from the others by a lock. Remove the dummy plug from the empty motor port (Light).





STEP 4: SpeedBox tuning installation

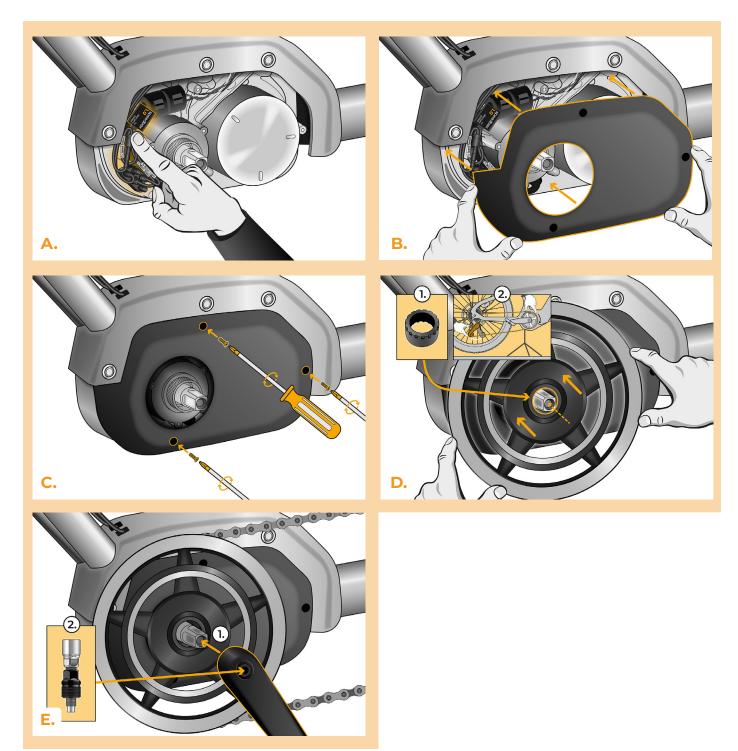
- A. Plug SpeedBox into the disconnected connectors (step 3).
- B. Plug the e-bike connectors, disconnected from the motor, into the SpeedBox connectors.
- C. Before assembling the motor, check the correct wiring as shown in the figure.





STEP 5: Motor cover assembly

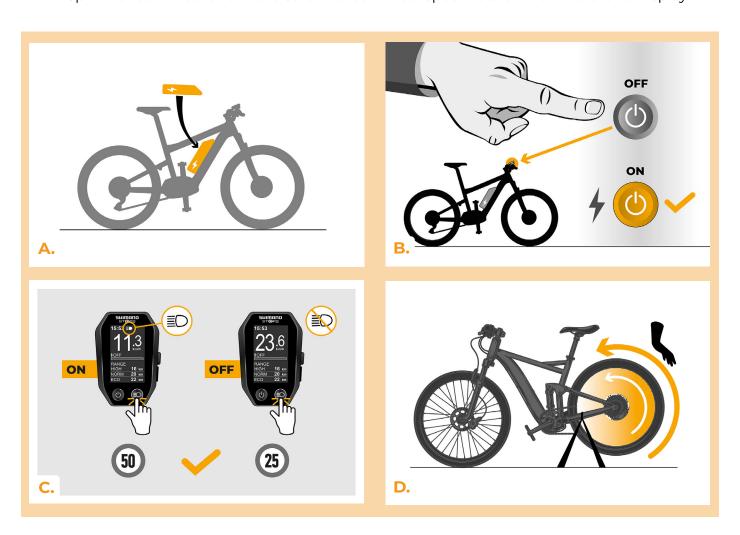
- A. Fit the SpeedBox and all connectors and wires leading from the motor into the free space in the motor compartment.
- B. Place the motor cover back to its original position.
- C. Attach the motor cover with screws using the Phillips screwdriver PH1.
- D. Reattach the chainring and put the chain back on.
- E. Screw the crank back to the motor axle.





STEP 6: Tuning function check

- A. Place the battery back into the e-bike.
- B. Turn the e-bike on.
- C. You will activate/deactivate SpeedBox by pressing the LIGHT button. If SpeedBox is activated, the actual speed will appear on your display up to 22 km/h. Then the speed indicator gets stabilized and keeps on showing the same value even at higher speeds.
- D. Spin the rear wheel and make sure the rear wheel speed is shown on the e-bike display.







www.speedbox-tuning.com

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